

Safety Data Sheet(SDS)

Last revised date : 26-12-2022

1. Identification

1) Product identifier : PBT/PET/ASA AR-5300H

2) Recommended use of the chemical and restrictions on use

○ Recommended use of the chemical

Others(Synthetic Resin Plastics)

○ Restrictions on use

Use for recommended use only

Do not use it for weapons manufacturing and related purposes.

3) Details of the supplier of the safety data sheet

○ Seller

Company name : Lotte Chemical Corporation

Address : 05551 Lotte World Tower, 300, Olympic-ro, Songpa-gu, Seoul, 05551 Rep. of KOREA

Telephone number :

Basic Chemicals	+82-2-829-4114	Advanced Materials	+82-31-596-3114
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Emergency phone number

Yeosu Plant	+82-61-688-2100	Ulsan Plant	+82-52-278-3500
Daesan Plant	+82-41-689-5900	Yeosu Plant(Advanced Materials)	+82-61-689-1100

Fax number : +82-2-834-6070

2. Hazards identification

1) Hazard classification

- Not applicable

2) Allocation label elements

Hazard pictograms

- Not applicable

Signal word

- NONE

Hazard statements

- Not applicable

Precautionary statements

- Not applicable

3) Other hazards:

According to experience and information provided, this product does not affect harmful effects when using and handling it as a regulation.

3. Composition/Information on ingredients

Chemical name	Common name	CAS No.	Content(wt%)
1,4-Benzenedicarboxylic acid polymer with 1,4-butanediol	1,4-Benzenedicarboxylic acid, polymer with 1,4-butanediol	26062-94-2	$\geq 35 \sim \leq 45$
Glass, oxide	Glass, oxide, chemicals	65997-17-3	$\geq 28 \sim \leq 32$
2-Propenoic acid butyl ester polymer with ethenylbenzene and 2-propenenitrile	2-Propenoic acid, butyl ester, polymer with ethenylbenzene and 2-propenenitrile	26299-47-8	$\geq 20 \sim \leq 30$
Poly(oxy-1,2-ethanediylloxycarbonyl-1,4-phenylenecarbonyl)	POLYETHYLENE TEREPHTHALATE	25038-59-9	$\geq 5 \sim \leq 15$
Additive	-		$\geq 0.1 \sim \leq 5$

4. First-aid measures

1) Following eye contact

- Call a physician immediately.

2) Following skin contact

- Get medical attention if irritation develops and persists.
- Remove contaminated clothing and shoes.

3) Following inhalation

- If symptoms persist, call a physician.
- Move to fresh air.

4) Following ingestion

- If accidentally swallowed obtain immediate medical attention.

5) Delayed and immediate effects and also chronic effects from short and long term exposure

No data available

6) Advice to physician

- In the case of accident or if you feel unwell, seek medical advice immediately.

5. Fire-Fighting measures

- 1) Suitable (and unsuitable) extinguishing media
 - Suitable extinguishing media
 - Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
 - Unsuitable extinguishing media
 - Do not use a solid water stream as it may scatter and spread fire.
- 2) Special hazards arising from the substance or mixture
 - Pyrolytic product
 - No data available
 - Risk of fire and explosion
 - Heating or fire can release toxic gas.
 - Other
 - May cause toxic effects if inhaled.
- 3) Special protective equipment for firefighters
 - In the event of fire, wear self-contained breathing apparatus.

6. Accident release measures

- 1) Personal precautions, protective equipment and emergency procedures
 - Avoid dust formation.
- 2) Environmental precautions
 - Try to prevent the material from entering drains or water courses.
- 3) Methods and materials for containment and cleaning up
 - Keep in suitable, closed containers for disposal.
 - Pick up and arrange disposal without creating dust.

7. Handling and storage

- 1) Precautions for safe handling
 - For personal protection see section 8.
 - Smoking, eating and drinking should be prohibited in the application area.
- 2) Conditions for safe storage (including any incompatibilities)
 - Please note that materials and conditions to be avoided.
 - Store in a dry place. Store in a closed container.

8. Exposure controls & personal protection

1) Chemical exposure limits, Biological exposure standard

Components	ACGIH regulations	Biological limit values
Glass, oxide	No data available	No data available

2) Appropriate engineering controls

- Ensure adequate ventilation and exhaust ventilation at the workplace.

3) Personal protective equipment

- Respiratory protection
 - If you have a direct contact or exposed to the material, wear the appropriate form of respiratory protection certified.
- Eye protection
 - If the work environment or activity involves dusty conditions, mists or aerosols, wear the appropriate goggles.
- Hand protection
 - Wear chemical safety gloves.
- Skin protection
 - Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

9. Physical and chemical information

Property name	Values	Source
Appearance		
Physical state	Soild	
Color	Depends on customer needs	
Odor	Odorless	
Odor threshold	No data available	
pH	No data available	
Melting point/freezing point	No data available	
Initial boiling point and boiling range(°C)	No data available	
Flash point(°C)	No data available	
Evaporation rate	No data available	
Flammability(solid, gas)	No data available	
Upper/lower flammability or explosive limits	No data available	
Vapour pressure	No data available	
Solubility(ies)	Insolubility	
Vapour density	No data available	

Relative density	No data available	
n-octanol/water partition coefficient	No data available	
Auto ignition temperature	No data available	
Decomposition temperature	400 °C over	
Viscosity(mm ² /s, 40°C)	No data available	
Molecular weight(mass)	No data available	
Specific gravity	1.4 - 1.5	

10. Stability and reactivity

1) Chemical stability and Possibility of hazardous reactions

- No decomposition if stored and applied as directed.
- Stable at normal ambient temperature and pressure.

2) Conditions to avoid

- Follow precautionary advice and avoid incompatible materials and conditions

3) Incompatible materials

- Combustible material

4) Hazardous decomposition products

- This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regula

11. Toxicological information

1) Information on the likely routes of exposure

- No data available

2) Health hazard information

○ Acute toxicity

- Acute toxicity(Oral) PRODUCT : Not classified(ATEmix = 4066.985mg/kg)
 - 2-Propenoic acid butyl ester polymer with ethenylbenzene and 2-propenenitrile
 - : LD50> 5000 mg / kg experimental species: Rat, (GE Specialty Chemicals)
 - Glass, oxide
 - : LD50> 2000 mg / kg experimental species: Rat, (route of administration: gavage, Female / Male, OECD TG 423, GLP)
 - Poly(oxy-1,2-ethanedioxyloxycarbonyl-1,4-phenylenecarbonyl)
 - : LD50> 3200 mg / kg experimental species: Rat

- Acute toxicity(Dermal) PRODUCT : Not classified
 - 2-Propenoic acid butyl ester polymer with ethenylbenzene and 2-propenenitrile
: LD50> 2000 mg / kg experimental species: Rabbit, (GE Specialty Chemicals)
 - Poly(oxy-1,2-ethanedioxydicarbonyl-1,4-phenylenecarbonyl)
: LD50> 1000 mg / kg experimental species: Guinea pig
- Acute toxicity(Inhalation:Gases) PRODUCT : Not classified
 - 2-Propenoic acid butyl ester polymer with ethenylbenzene and 2-propenenitrile
: LD50> 2000 mg / kg experimental species: Rabbit, (GE Specialty Chemicals)
- Acute toxicity(Inhalation:Vapours) PRODUCT : Not classified
 - No data available
- Acute toxicity(Inhalation:Dust/mist) PRODUCT : Not classified
 - No data available
- Skin corrosion/irritation PRODUCT : Not classified
 - Glass, oxide
: Edema Score: 0/0, fully Restored, no irritant, Rabbit, OECD TG 404
- Serious eye damage/eye irritation PRODUCT : Not classified
 - Glass, oxide
: No irritation, Human
- Respiratory sensitization PRODUCT : Not classified
 - No data available
- Skin sensitization PRODUCT : Not classified
 - Glass, oxide
: No hypersensitivity
- Carcinogenicity PRODUCT : Not classified
 - No data available
- Germ cell mutagenicity PRODUCT : Not classified
 - Glass, oxide
: In Vitro - Genetic Toxicity: Chinese Hamster Ovary (CHO))
- Reproductive toxicity PRODUCT : Not classified
 - No data available
- Specific target organ toxicity single exposure PRODUCT : Not classified
 - No data available
- Specific target organ toxicity repeated exposure PRODUCT : Not classified
 - Glass, oxide
: Inhalation (Ambassietic): The rat was exposed to the inhalation of the E-glass fine fibers (Code 104E) fibers for 7 hours for a maximum of 1, 3 days, 8 days or 14 days of actual exposure. 3 weeks. After sacrificing the lungs, BAL fluid was examined for the total concentration of total cells, granules and the total concentration of proteins. This analysis showed that the total number of cells, granule fraction and total

protein concentration gradually increased as the accumulated repetition exposure period increases. The data represents the induction of inflammatory reactions even after 7 hours of exposure. In addition, the analysis of the number of proliferation cells per MM bronchial duct was used to investigate the analysis of the number of proliferation cells per MM bronchial duct using BRDU DNA labeling to significantly increase the number of proliferative cells in the lungs of animals exposed to E-glass fine fibers ($p < 0.05$) (Note). controls). This also represents inflammatory response in lung reality. In conclusion, the study data indicates that the inhalation of the E-glass fine fibers can lead to inflammation reactions in the lungs of the ripple after repeated exposure of a single exposure or 3 to 14 days. Rats were exposed to inhalation of E-Glass Microfiber (CODE 104E) fibers for 7 hours a day for actual exposure for up to 1, 3, 8 or 14 days. 3 weeks. After sacrificing the lungs, the BAL fluid investigated the total concentration of total cells, granules fractions and proteins. This analysis showed that the longer the accumulated repetition period, the longer the total cell, the granules fraction and the total protein concentration gradually increased. This result shows the induction of inflammatory reactions even after 1 day exposure of 7 hours. Further, as a result of analyzing the number of proliferation cells per MM bronchi, using the BRDU DNA label, the number of proliferation cells was significantly increased in the lungs of the animal exposed to the E-Glass fine fibers (statistically significant in $P < 0.05$ appear). This is known to exhibit inflammatory reactions in waste propeller. In conclusion, research data indicates that the suction of E-Glass fine fibers can lead to inflammatory responses in the lungs of mice after a single or 3 to 14 days after repetition exposure. As a result of exposed to 650 ppm concentrations, resulting in the brain and thymus lesions of deaths are found. In the exposed rat (male), which is exposed to 650 ppm for 14 weeks, the cause of death occurred because such degenerative lesions are not observed. However, half of the survivors of the 650 ppm group had neuronal deadlocks or malaria in the body stenomed by the brain. The lesions of the central nervous system have been accompanied by nerve behavior. It has been found that each rat exposed to 2,4-pentane dion representing the abnormality during the modified IRWIN screening test has been shown to have brain damage. Generally, the opposite of this statement was true. Exceptionally, two men are exposed to 650 ppm, showing normal reactions with brain malaria during IRWIN tests. In addition, some females exposed to 650 ppm showed acute degeneration of nuclear and displacement temperatures, but died before performing awareness testing. Since the results of electron microscopy test in sciatic nerve preparation were negative, the neurotoxic effect of 2,4-pentane dion appears to be a central rather than peripheral. Description of the difference in mortality rate of men and women (each 650 ppm exposure group, 30% for men and women) is not known. The difference between gender may be related to brain thiamine, folic acid and / or flute single concentration. The proposed mechanism of 2,4-pentane di-toxicity is because B vitamins or the non-activation of the bonding is not activated. Concentration of repetition exposure to 2,4-pentane dion - Reaction profile is very clear

- Aspiration hazard PRODUCT : Not classified
 - No data available

12. Ecological information

1) Ecotoxicity

- Fish
 - Glass, oxide
 - : LC50 > 1000 mg / ℓ 96 hr, (OECD TG 203, ring Formula test i.e. all test media were changed every 24 hours, fresh water, GLP)
- Crustaceans
 - Glass, oxide
 - : NOEC ≥ 1000 mg / ℓ 3 day Daphnia magna, (OECD TG 202, ring formulas, fresh water, GLP)
- Aquatic algae
 - Glass, oxide
 - : NOEC ≥ 1000 mg / ℓ 3 day, (OECD TG 201, ring formulas, GLP)

2) Persistence and degradability

No data available

3) Bioaccumulative potential

- n-octanol water partition coefficient
 - 2-Propenoic acid butyl ester polymer with ethenylbenzene and 2-propenenitrile
 - : (Not applicable)
 - Poly(oxy-1,2-ethanedioxydicarbonyl-1,4-phenylenecarbonyl)
 - : (Not applicable)
 - 1,4-Benzenedicarboxylic acid polymer with 1,4-butanediol
 - : (Not applicable)
- Bioconcentration factor (BCF)
 - No data available

4) Mobility in soil

No data available

5) Other adverse effects

No data available

13. Disposal considerations

1) Disposal methods

- Empty containers should be taken to an approved waste handling site for recycling or disposal.

2) Precautions (including disposal of contaminated container or package)

- Dispose of in accordance with local regulations.
- Send to a licensed waste management company.

14. Transport information

- 1) UN No. : Not applicable
- 2) Proper shipping name : Not applicable
- 3) Hazard class : Not applicable
- 4) Packing group : Not applicable
- 5) Marine pollutant : No
- 6) Special precautions for user related to transport or transportation measures :
 - Emergency measures in case of fire : Not applicable
 - Emergency measures in the effluent : Not applicable
- ADR
 - Tunnel restriction code : Not applicable
- IMDG
 - Marine pollutant : No
- Air transport(IATA)
 - UN No. : Not applicable
 - Proper shipping name : Not applicable
 - Class or division : Not applicable
 - Packing group : Not applicable

15. Regulatory information

Australia Industrial Chemicals Act

- Not applicable

China Inventory of Existing Chemical Substances (IECSC)

- Inventory - China - Inventory of Existing Chemical Substances (IECSC)
 - 2-Propenoic acid butyl ester polymer with ethenylbenzene and 2-propenenitrile : Present [03745]
 - Glass, oxide : Present [04789]
 - Poly(oxy-1,2-ethanedioxydicarbonyl-1,4-phenylenecarbonyl) : Present [21310]
 - 1,4-Benzenedicarboxylic acid polymer with 1,4-butanediol : Present [21309]

92/32/EEC

- Inventory - European Union - European List of Notified Chemical Substances (ELINCS)
 - Poly(oxy-1,2-ethanedioxydicarbonyl-1,4-phenylenecarbonyl) : EC No. 425-750-1

European Union Official Journal of the European Communities 15 June 1990 - Annex Based on Article 13 of

Directive 67/548/EEC Amended by Directive 79/831/EEC

- Inventory - European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
 - Glass, oxide : 266-046-0

Japan Law Concerning the Examination and Regulations of Manufacture, etc. of Chemical Substances

- Inventory - Japan - Existing and New Chemical Substances (ENCS)
 - 2-Propenoic acid butyl ester polymer with ethenylbenzene and 2-propenenitrile : (6)-181
 - Poly(oxy-1,2-ethanediylloxycarbonyl-1,4-phenylenecarbonyl) : (7)-1022, (7)-1037, (7)-1122
 - 1,4-Benzenedicarboxylic acid polymer with 1,4-butanediol : (7)-705, (7)-1021, (7)-1039

New Zealand Environmental Protection Authority, Inventory of Chemicals

- Inventory - New Zealand - Inventory of Chemicals (NZIoC)
 - 2-Propenoic acid butyl ester polymer with ethenylbenzene and 2-propenenitrile : May be used as a single component chemical under an appropriate group standard
 - Glass, oxide : May be used as a single component chemical under an appropriate group standard
 - Poly(oxy-1,2-ethanediylloxycarbonyl-1,4-phenylenecarbonyl) : May be used as a single component chemical under an appropriate group standard
 - 1,4-Benzenedicarboxylic acid polymer with 1,4-butanediol : May be used as a component in a product covered by a group standard but it is not approved for use as a chemical in its own right

Turkey Regulation on Inventory and Control of Chemicals

- Not applicable

Taiwan Chemical Substance Inventory

- Inventory - Taiwan - Taiwan Chemical Substance Inventory (TCSI)
 - 2-Propenoic acid butyl ester polymer with ethenylbenzene and 2-propenenitrile : Present
 - Glass, oxide : Present
 - Poly(oxy-1,2-ethanediylloxycarbonyl-1,4-phenylenecarbonyl) : Present
 - 1,4-Benzenedicarboxylic acid polymer with 1,4-butanediol : Present

U.S. Toxic Substances Control Act

Vietnam National Chemicals Inventory (NCI)

- Inventory - Vietnam - National Chemicals Inventory (NCI) (DRAFT)
 - Glass, oxide : Present 21278
 - Poly(oxy-1,2-ethanediylloxycarbonyl-1,4-phenylenecarbonyl) : Present 15903
 - 1,4-Benzenedicarboxylic acid polymer with 1,4-butanediol : Present 16347

16. Other information

1) Reference

NCIS, KOSHA, Montreal Protocol, ECHA, OECD SIDS, EU IUCLID, HSDB(PubChem), NITE, NTP, ACGIH, IARC, NIOSH, ChemIDplus, EPA, EPI Suite, INCHEM

2) Issue date : 26-12-2022

3) Revision date

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- Last revised date : 26-12-2022