



# PREMIUM NATURAL SINTERED STONE, LOCELAIN

Achieve the best of style and quality
with Locelain™ Sintered Stone.
With colors ranging from stunning to subtle,
Locelain is an aesthetic, versatile and durable surface
that performs in any interior and exterior applications.

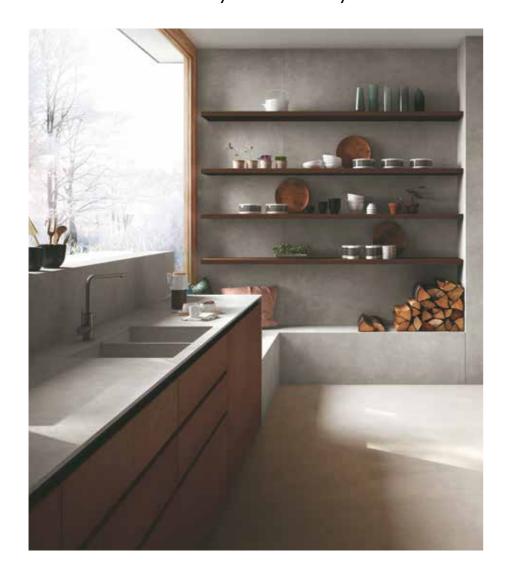






# WHY LOCELAIN?

Locelain<sup>™</sup> Sintered Stone is available in an extensive range of colors and sizes that provide exciting design possibilities for both residential and commercial applications. With its improved aesthetics and hygienic advantages, Locelain<sup>™</sup> is the preferred product for interior and exterior wall cladding, flooring, and countertops in all kitchen and bathroom projects or any high-traffic areas that require additional durability and functionality.





#### 100% Natural

Since Locelain™ is 100% natural and resin-free, it does not release any harmful substance into the environment.



#### Resistant to UV rays

Due to its natural composition, Locelain™ color and surface will not degrade when exposed to sun light or other extreme weather conditions



#### Resistant to heavy impact stresses

With a high shear rate, Locelain™ is extremely durable in commercial spaces or any other busy work environment



#### Waterproof

The low porosity of Locelain  $^{\rm TM}$  makes the surface waterproof and liquid-resistant with an absorption level near zero.



#### Easy to clean

Locelain™ doesn't need sealing due to its non-porous surface, making it a low maintenance material that is resistant to chemical cleaning agents.



#### Hygienic

Locelain™ is non-porous, so it keeps the surface resistant to any bacteria and mold growth



#### Resistant to high temperatures

Locelain™ does not burn in contact with fire or release smoke and toxic substances



#### Approved for food preparation

Its hygienic properties make Locelain™ the perfect food handling surface in both residential and commercial interiors



#### Resistant to scratches

Because it is made up of natural materials using extreme heat and pressure, the hard surface of Locelain<sup>TM</sup> is highly resistant to scratching and abrasion.

#### Locelain and Natural Stone

Locelain™ Sintered Stone provides both functional and aesthetic qualities that are unobtainable with natural stone. The extraordinary properties of Locelain™ make it the perfect solution for floors, walls, countertops, and furniture.

Distinction	Locelain	Granite	Marble	
Flexural strength	000			
Surface hardness				
Acid resistance				
Alkali resistance				
Stain resistance				
Flammability				

□□□ Excellent □□ Good □ Fair







LOBBY
Statuario L
SL010



02 BATHROOM

Statuario L SL010



03

LOUNGE

Statuario L SL010









**KITCHEN** 

Calacatta L CL015

**BATHROOM** Calacatta L CL015



CS013



**KITCHEN** 

Calacatta Snow CS013









08

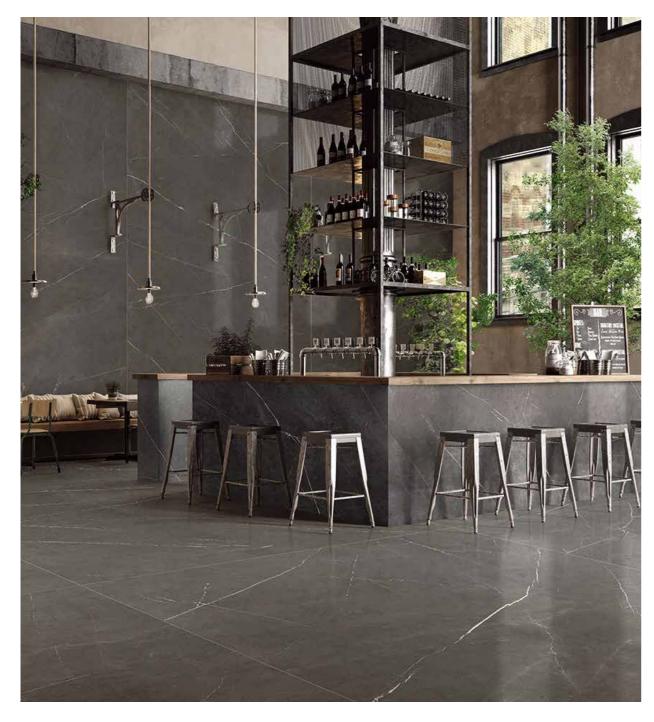
### **BATHROOM**

**Gris Pulpis** GP040









KITCHEN

Baltistan Charcoal

BC085



KITCHEN

Baltistan Charcoal
BC085





10

### **LOUNGE**

**Baltistan Charcoal** BC085









14

## **LOUNGE**

Luxe Noir LN095

LOUNGE
Luxe Noir LN095



16

## **LOUNGE**

Nero Marquinia NM090 Calacatta Snow CS013

KITCHEN

Nero Marquinia NM090









18 KITCHEN

Nero Marquinia NM090



**LIVING ROOM** 

Sierra Smoke SS080 Nero Marquinia NM090











23
LIVING
ROOM
Urban Concrete



24

BATHROOM

Urban Concrete UC088





# COLORS OF **Locelain**™

#### MARBLE



Statuario L SL010

S

Book Match



Calacatta L CL015



Calacatta Snow CS013

Sook Match



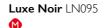
Gris Pulpis GP040



Baltistan Charcoal BC085









Nero Marquinia NM090

#### SOLID



Sierra Smoke SS080

#### CONCRETE



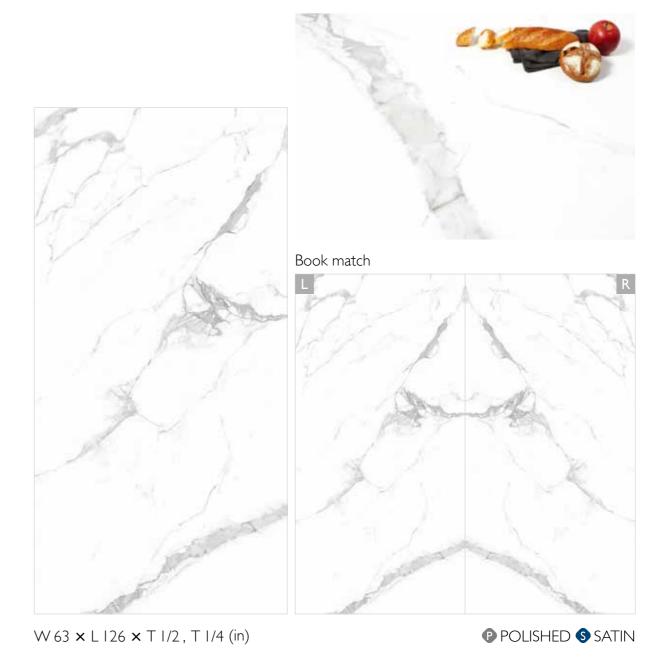
**Urban Concrete** UC088

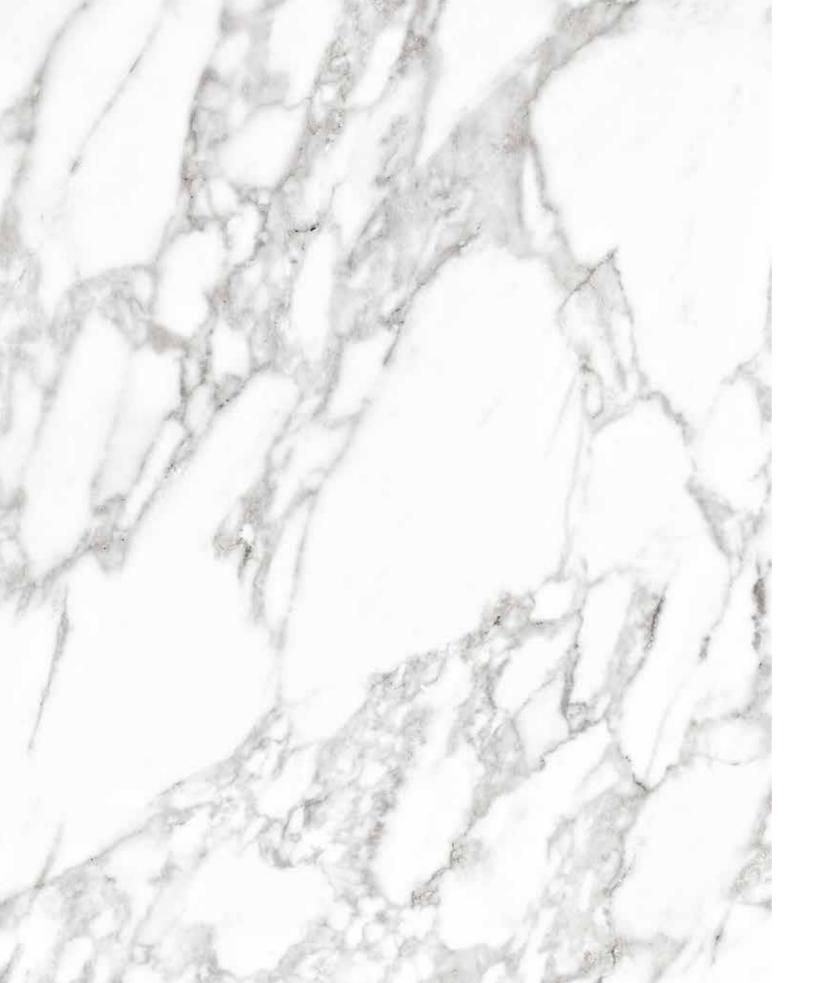




# **MARBLE**

# **Statuario L** SL010





MARBLE
Calacatta L CL015



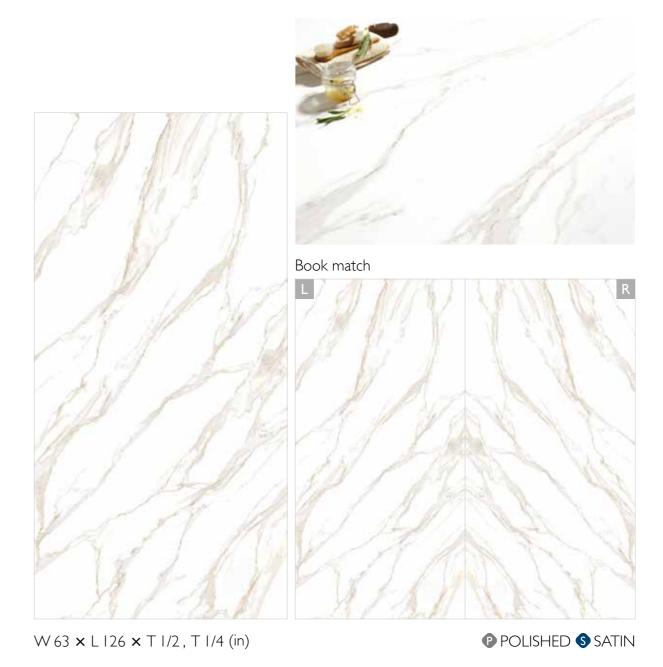


W 63 **x** L 126 **x** T 1/2, T 1/4 (in)

POLISHED



# MARBLE Calacatta Snow CS013





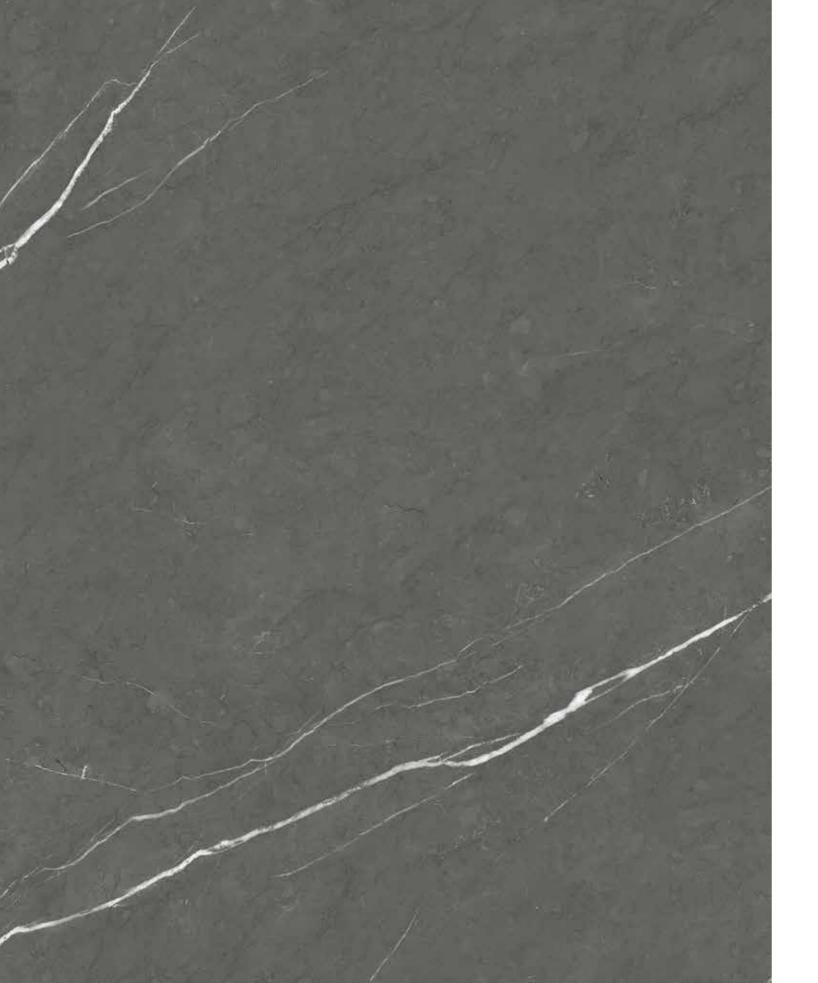
MARBLE Gris Pulpis GP040





W 63 **x** L 126 **x** T 1/2, T 1/4 (in)





MARBLE
Baltistan Charcoal BC085



W 63 **x** L 126 **x** T 1/2, T 1/4 (in)





MARBLE Luxe Noir LN095



W 63 **x** L 126 **x** T 1/2, T 1/4 (in)



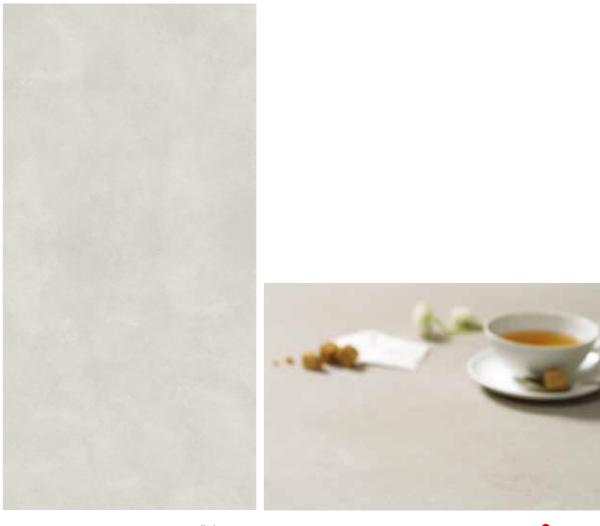


MARBLE
Nero Marquinia NM090





SOLID
Sierra Smoke SS080



W 63 **x** L 126 **x** T 1/2, T 1/4 (in)





# CONCRETE Urban Concrete UC088



W 63 **x** L 126 **x** T 1/2, T 1/4 (in)







# **CARE & MAINTENANCE**

#### ROUTINE CLEANING

Use a microfiber cloth and hot water to wipe the surface. Locelain countertops can be cleaned with a standard household detergent spray if the stain is hard to remove. Do not use abrasive products, such as scouring pads and steel wool. Avoid cleaning the surface with caustic soda or products containing hydrofluoric acid and its derivatives. If bleach comes into contact with the Locelain surface, use water to rinse immediately.

Please follow our product care instructions below:
$\square$ Always use a cutting board when preparing food on your Locelain countertop
$\square$ Scratching your Locelain countertop with sharp objects, such as forks and knives,
can cause permanent damage to the surface
$\square$ Direct contact of ceramic kitchen appliances may scratch Locelain surface

#### **GROUT CARE & STAIN REMOVAL**

Remove any residues and clean the surface immediately after Locelain has been installed and grouted. Never use an acidic cleaner on Locelain Caution as they can adversely affect the grout or discolor the surface. Rinse the floor with hot water in order to thoroughly remove the cleaning solution. These steps may be repeated as necessary to remove any surface buildup

Use a gentle detergent to remove any stains. If the stain is severe, use a mixture of warm water and mild detergent.

and using the following substances to remove stubborn stains that are hard to

We recommend using the following substances to remove stubborn stains that are hard to
remove with water and detergent:
□ Non-abrasive mild detergent
☐ Light abrasives
☐ Acidic or alkaline detergents
□ Solvents
It is recommended to test a small area with the detergent first before using it on a larger area.

Please follow manufacturer's instructions when using cleaning chemicals.

#### SUGGESTED DETERGENTS FOR LOCELAIN™

Cleaning Locelain generally involves wiping with water or a diluted household detergent. Please choose a detergent carefully as using products that are unsuitable for the surface can sometimes alter the appearance.

TYPES OF DETERGENTS	SOLVENTS (Bleaching solution, Acetone etc.)		ACIDS (Hydrochloric acid etc.)		ALKALINE BASED DETERGENTS (Alkaline-based professional detergents)	
TYPES OF STAIN	Matte-Satin	Polished	Matte-Satin	Polished	Matte-Satin	Polished
Beer						
Coffee						
Lime						
Tar						
Concrete						
Candle wax						
Coca Cola						
Glue						
Chewing gum						
Tyre rubber, shoes						
Grease, Oil						
Ink						
Nicotine						
Felt-tip pen						
Tomato						
Resins						
Rust						
Nail polish						
Cigarette						
Теа						
Water paint						
Wine						

For the specific certificates please contact LOTTE CHEMICAL directly.





# **TECHNICAL DATA**

#### LOCELAIN FINISHES

#### POLISHED

Locelain in a polished finish is obtained through a progressive mechanical grinding process, which uses micro-abrasive materials with decreasing granularity to create a perfectly reflective surface. Locelain Polished surface is recommended for cladding applications and for various furnishing options.

#### **SATIN**

Locelain Satin creates the perfect synthesis between aesthetics and functionality. Its smooth and soft features keep the surface easy to clean, and is highly recommended for décor finishes or floor applications for the perfect accent to your design.

#### **™** MATTE

The rough and rugged texture of Locelain Matte makes this finished surface especially suitable for a wide range of applications, including flooring due to its high slip-resistance advantages.

#### LOCELAIN THICKNESSES

Applications / Thickness	1/4"	1/2"	
Indoor Furniture			
Outdoor Furniture			
Indoor Floor			
Indoor Floor (Weight load)			
Interior Wall			
Exterior Wall			
Ventilated Façade			
Kitchen Countertop			

☐ Kitchen countertop applications require additional reinforcement depending on the thickness of the product.

- 1/4": The whole product area should be reinforced by plywood.
- 1/2": If the back of the product has mesh reinforcement, it can improve the quality

#### **COUNTERTOP OPTIONS**





Partial machining at 45° with polished visible thickness





90 ° vertical machining with polished





Machining at 45° with assembled rib and removal of 5 mm at the joint





Assembly of the rib at the stop under the top

#### TECHNICAL SPECIFICATIONS

Locelain's specifications and properties are governed by the European ceramic product quality standards (EN 14411)

TECHNICAL DATA	STANDARD	INTERNATIONAL STANDARDS EN 14411 - G	AVERAGEVALUE		
Sides	EN ISO 10545-2	± 0,3% MAX (± 1,0 mm MAX)	Compliant		
Thickness	EN ISO 10545-2	± 5,0% MAX (± 0,5 mm MAX)	Compliant		
Straightness of sides	EN ISO 10545-2	± 0,3% MAX (± 0,8 mm MAX)	Compliant		
Rectangularity	EN ISO 10545-2	± 0,3% MAX (± 1,5 mm MAX)	Compliant		
Surface flatness	EN ISO 10545-2	± 0,4% MAX (± 1,8 mm MAX)	-		
Water absorption	EN ISO 10545-3	≤ 0,5%	≤ 0,05%		
Flexion resistance	EN ISO 10545-4	S ≥ 700 N (< 7,5 mm) S ≥ 1300 N (> 7,5 mm) R ≥ 35 N/mm <sup>2</sup> .	6 mm 12 mm S≥900 N S≥3500 N R≥40 N/mm² R≥40 N/mm²		S ≥ 3500 N
Impact resistance	EN ISO 10545-5	DECLARED VALUE	> 0,85		
Abrasion resistance	EN ISO 10545-6	≤ 175 mm³	< I45 mm³		
Coefficient of linear thermal-expansion	EN ISO 10545-8	-	> 6x10-6C°-1		
Resistance to thermal shocks	EN ISO 10545-9	PASS ACCORDING EN ISO 10545-1	No Damage		
Frost resistance	EN ISO 10545-12	PASS ACCORDING EN ISO 10545-1	No Damage		
Resistance to chemicals	EN ISO 10545-13	UB MIN.	MATTE A LA HA	SATIN A LA HA	POLISHED A LC HC
Resistance to stains	EN ISO 10545-14	DECLARED VALUE	5		
Lead and cadmium discharge	EN ISO 10545-15	DECLARED VALUE	< THAN INSTRUMENT LIMIT		
Skid resistance	DIN \$1130	-	MATTE R9	SATIN -	POLISHED -